

Development and Application of Decontamination Methods for the Re-Use of Laboratory Grade Plastic Pipette Tips

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Abstract

During the SARS-CoV-2 pandemic, a need for methods to decontaminate and reuse personal protective equipment (PPE) and medical plastics became a priority. In this investigation we aimed to develop a contamination evaluation protocol for laboratory pipette tips, after decontamination. Decontamination methods tested in this study included cleaning with a common laboratory detergent (2.5% Alconox® solution followed with steam decontamination), exposure of ozone vapor at 250 and 14400 PPM * minute, and exposure to cold atmospheric plasma (CAP). All tips (control and experimental groups) were introduced to the methods described, while tips exposed to DNA extracts of *Aeromonas hydrophila* (ATCC-23211) were assessed for experimental groups. Decontamination was determined by turnover ratio and log reduction in detectable genomic material on the contaminated products using real-time quantitative PCR (qPCR) assay.

Our results showed, cleaning tips with lab detergents along with steam decontamination removed genetic material, resulting in the highest log reduction, compared with ozone or CAP treatments. Detergent/washing methods showed the highest turnover ratio (95.9 %) and log reduction (5.943). However, the excessive residue (post- cleaning) on the plastic, within inner filters, and tip boxes suggested that washing with lab detergents was not favorable for reuse. Ozone vapor at 14400 PPM * minutes showed the second highest turnover ratio (98.4 %) and log reduction (4.511). CAP exposure with tips inverted (the tip end exposed closer to the plasma flame) for 1 minute showed a turnover ratio of (68.3 %) and log reduction (4.002). Relatively, lower turnover ratio and log reduction of CAP could be attributed to development/optimization of treatment conditions, including increases in exposure time and relative to tip positioning.

Introduction

The recent pandemic exhausted medical plastic supply-chains. For these reasons, decontamination methods were proposed to mitigate PPE shortage, tested methods included ultraviolet light [1-3], methylene blue [4], and hydrogen peroxide [3, 5, 6] vapor. In these experiments we compared the efficacies of streamlining methods, including washing pipette tips with laboratory detergents followed with steam decontamination, exposure to ozone vapor and cold atmospheric plasma. The aims of this study were to identify nondestructive, efficient, and effective decontamination methods for removing genetic material from pipette tips.

Decontamination Modality One: Laboratory cleaning detergents are commonly used for glassware and plastics. We tested the use of Alconox®, which contains sodium tripolyphosphate as water softener, sodium alkylbenzene sulfonate as a foaming agent, and tetrasodium pyrophosphate as stain remover. A study by Luijt et al. in 2001, tested a comparable reagent (liquinox) in combination with CIDEX® decontamination to evaluate the clearance of two RNA viruses from twenty ethylene oxide sterilized 5F balloon catheters that were inoculated and simulated through ‘use’ and ‘re-use’. Following qRT-PCR analysis and culture assays neither liquinox nor CIDEX were able to fully re-clean catheters [7] and remove the viruses. In contrast, an investigation conducted by Shields et al. used various cleaning solutions to evaluate the recovery of *Cryptosporidium parvum* and *Cyclospora cayentanensis* oocytes from contaminated food items. This investigation demonstrated increased oocyte recovery (97.2%) when using a 1.0% Alconox® solution [8]; Alconox® is a widely used laboratory cleaner, with 1% peroxide-based bleach.

Decontamination Modality Two: ozone is a reactive allotrope of oxygen with a lone unpaired electron (free radical) that dimerize with valence electrons on other molecules. Based on the CDCs August 2003 “Guidelines for disinfection and sterilization in healthcare facilities”, exposing atmospheric O₂ to ultraviolet (UV) radiation to activate ozone is approved in decontamination for clinical settings, and by the US FDA. Yet, industrial ozone decontamination is still an evolving technology with restrictive requirements [7], such as high humidity. However, conditioned ozone decontamination inactivated airborne respiratory viruses [8], on various [9] surfaces. In this study we evaluated the clearance of residual DNA on pipette tips as a measure of ozone decontamination.

Decontamination Modality Three: CAP is a thermal non-equilibrium state between heavy positive ions and electrons achieved [10, 11] through rapid atmospheric pressure discharge. A previous study characterized CAP devices for reactive species [12] using optical emission spectroscopy. CAP maintains temperatures of 25- 45°C and generate reactive oxygen and nitrogen species (ROS/RNS) which exhibit both [10, 13] virucidal and bactericidal properties. This study evaluated the efficacy of CAP decontamination and clearance of residual DNA on plastic pipette tips.

This investigation compared the clearance efficacies of genetic material from pipette tips commonly used for molecular assays, like polymerase chain reaction (PCR), relative to decontamination methods tested (detergent and steam decontamination, ozone vapor, and CAP). Although the operating parameters require optimization to environment, commonly used laboratory and industrial applications were replicated [11, 12, 14, 15] to compare decontamination modalities.

The biological ‘contaminant’ for this study were DNA extracts from *Aeromonas hydrophila* (ATCC-23211). *Aeromonas hydrophila* is a gram-negative, opportunistic, facultative, anaerobic bacilli that is widely used as a model organism due to its route of fecal-oral [16] transmission. *Aeromonas sp.* infections have a broad range of clinical presentation including bacteremia, hepatobiliary infection, pneumoniae, and skin /soft tissue infections, but most commonly manifest in acute [16, 17] gastroenteritis. In this study, *A. hydrophila* was used as the model organism due to its ubiquitous and pathological properties.

Materials and methods

This investigation used Biotix® Utip Filtered packed 10 µL pipette tips (Biotix Inc, CA) as a representative pipette tip. The volume of fluid tested was 8.0 µL and for experimental conditions, this included extracted DNA from *Aeromonas hydrophila* (ATCC-23211). After exposure to genomic materials, the tips were re-racked in the pipette tip box and incubated for 15-20 minutes at room temperature in a BSL-2 biosafety cabinet. Following this incubation period, tips were exposed to a standardized decontamination protocol, relative to the modality tested. Post-decontamination, tips were reused to harvest residual genetic material dispensed into 8µL of sterile ultrapure DNase/RNase free water, nuclease free water was aspirated thrice from each tip to maximize harvesting, (Thermo-Fisher Scientific, MA) -- samples were then tested for residual genomic material using qRT - PCR.

qRT-PCR was used to pinpoint an acceptable range for threshold cycle (T_c) for sterile (negative control) and DNA-contaminated (positive control) groups. Experimental groups were treated with decontamination methods and evaluated for DNA, results were compared with T_c from negative and positive controls. This extrapolation was useful for comparisons between

bacterial plate counts along with qRT-PCR T_c results, as T_c showed the number of doubling cycles needed to amplify DNA copies to detectable range.

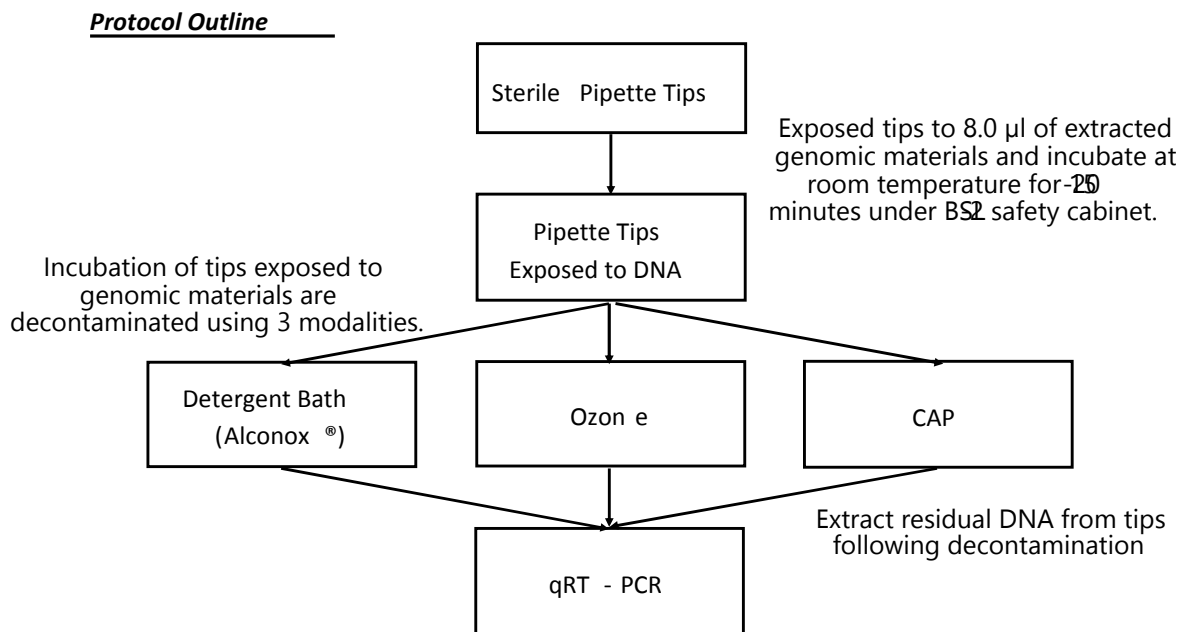


Fig 1. Experimental design of the investigation using three different decontamination modalities.

Microbial Culture

Inoculated cultures of *A. hydrophila* (ATCC-23211) were suspended in 0.5 mL of sterile nutrient broth (NB; Thermo Fisher Scientific, MA). The suspension was aseptically transferred to a 15 mL conical test tube containing 4.5 mL of sterile nutrient broth and allowed to incubate overnight at 37 °C with shaking at 150 rotations per minute (rpm) (Southwest Science, NJ).

Bacterial growth calibration curve

A subculture was prepared in 100 mL of sterile NB in a 250 mL Erlenmeyer flask. One hundred microliters of overnight culture were inoculated into the subculture flask and incubated

at 37°C with shaking at 150 rpm. Growth was measured spectrophotometrically, a cuvette with 1.0 mL of sterile NB was used as a blank for measuring optical density at 600 nm (OD₆₀₀) using the GENESYS™ 10S UV-Vis Spectrophotometer (Thermo Fisher Scientific, MA). Samples of the subculture were measured at 0, 1, 3, 5, 6, 7, 8, and 9 hours respectively, by aliquoting and measuring OD₆₀₀ of 1.0 mL subcultures in cuvettes. To calculate the colony forming unit / mL (CFU / mL), a cell viability assay was performed with serial dilutions in 1.5mL sterile conical tubes (Eppendorf; Hamburg, Germany). Each dilution factor for the respective time points were plated in triplicate on nutrient agar plates by adding 100 µL to the center of the plate and aseptically dispersed using a sterile spreader. Inoculated plates were incubated, inverted, at 37°C overnight. Colonies were counted using a Sphere Flash® Automated Colony Counter (Neutec Group Inc, NY). A calibration curve was plotted as subculture incubation time to OD₆₀₀, subculture incubation time to CFU/mL, and OD₆₀₀ to CFU/mL. The R² value ensured the linear fit of OD₆₀₀ to CFU/mL.

Table 1. Collection of plated dilution factors for time points

Time (hr)	0	1	3	5	6	7	8	9
Dilution	3	1, 2, 3	3, 4, 5	5, 6, 7,	5, 6, 7,	5, 6, 7,	5, 6, 7,	5, 6, 7,
Factor (X ⁻¹)				8, 9	8, 9	8, 9	8, 9	8, 9

Calibration curve dilution factor plating scheme (32 dilution factors plated in total).

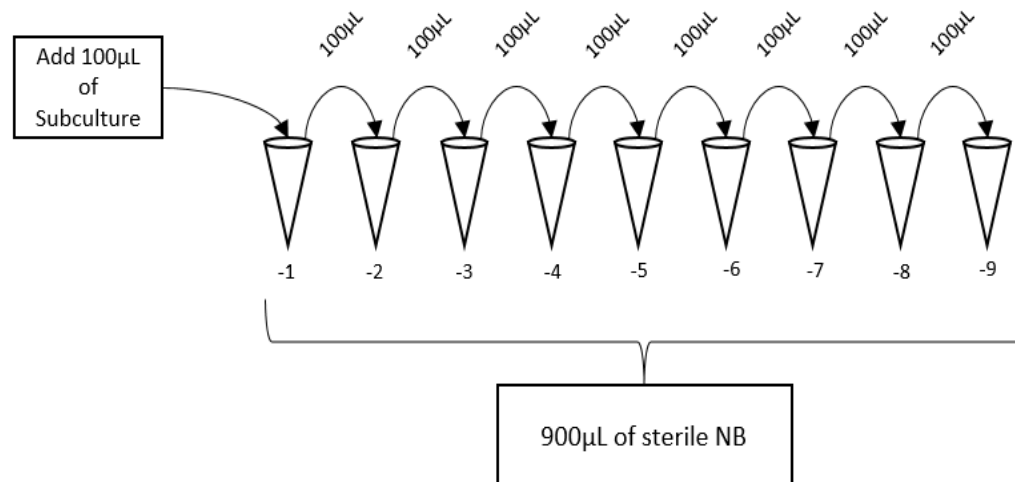


Fig 2. Serial dilution for *A. hydrophila*

DNA extraction

Using 100 mL of sterile NB, overnight culture was inoculated with a sterile inoculating loop. Fifty milliliters of sterile NB subculture were inoculated with 100 µL of the overnight culture and incubated in a shaking incubator at 37°C, 150 rpm. The incubation was monitored until a OD₆₀₀ reading of ~ 0.866 nm (~ 4.53x10⁸ CFU / mL). Aliquots of subcultures (1.0ml) were inoculated into six, 1.5 mL sterile cryogenic tubes and centrifuged at 2000 rpm for 10 minutes. The supernatant was decanted, minimizing disturbance to the pelleted cells. DNA was extracted from the pelleted cells using the QIAgen DNeasy Blood and Tissue Kit protocol and QIAgen Qiacube (QIAGEN, Germany). The DNA concentration of extracts were measured, spectrophotometrically, using a NanoDrop™ One/One^C Microvolume UV-Vis Spectrophotometer (Thermo-Fisher Scientific, MA).

Inoculation and harvesting of pipette tips

Genetic material was inoculated into all pipette tips by aspirating and dispensing 8.0 μ L of the medium with extracted DNA. The inoculated tips were re-racked into the pipette box and incubated at room temperature under a BSL-2 biosafety cabinet for 20 minutes. The inoculated pipette tips were subjected to streamlined decontamination. Residual genetic material was harvested from exposed pipette tips.

A power test was performed to determine a sample size ($N = 63$) that would indicate significant difference between control and experimental groups. Assuming binary outcomes, p_0 of the control group had a “True” outcome, p_1 of the exposed group had a “True” outcome, whether $p_0 = p_1$ was tested.

p_0 = number of “True outcome” in Control group / total number of samples tested in Control group

p_1 = number of “True outcome” in Experimental group / total number of samples tested in Experimental group

The two-sample test were performed, as the power test method for statistical significance. Two separate power tests were conducted for— (1.) positive control vs exposed to DNA and (2.) negative control vs exposed to DNA. The parameters for this power test included significance levels (p values) of 0.05, 0.10, 0.15, power of 0.8, effect sizes (conventional effect size for the two-sample test for proportions) of medium effect ($h = 0.5$) and was a two-sided test. The resulting sample size was $n = 63$ (individual pipette tips tested). From five pipette tip boxes, at least 13 pipette tips from each box were chosen as control or experimental groups. To demonstrate the effect of decontamination, tips were sampled evenly from the conditioned box.

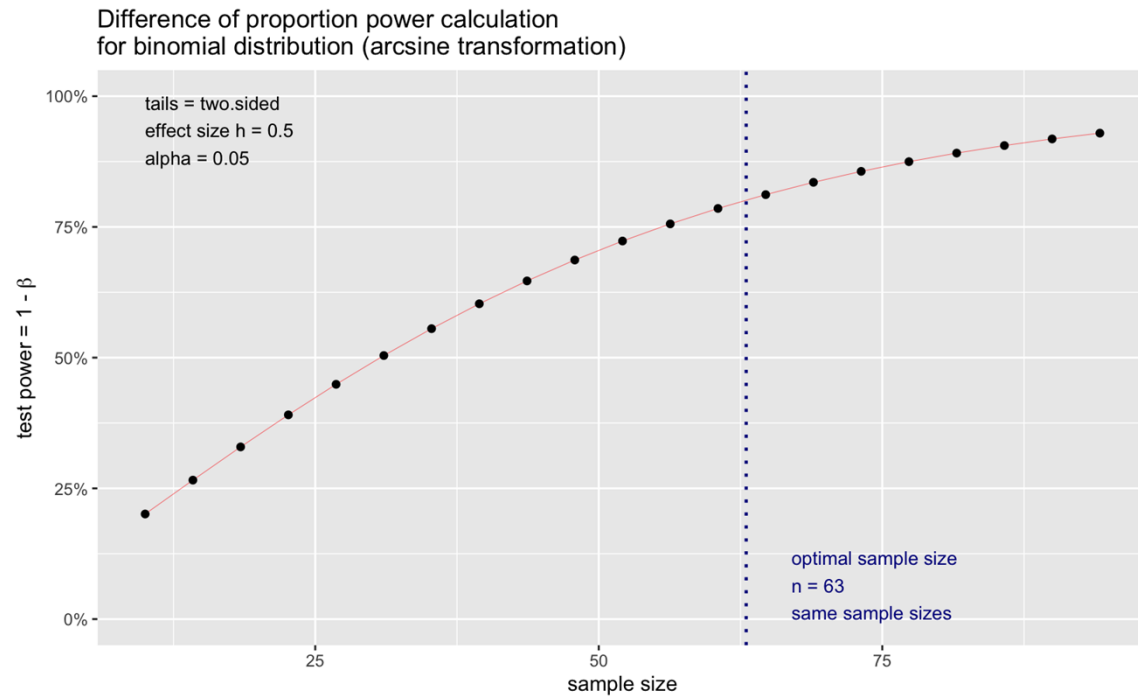


Fig 3. Power test for statistical validation- say what the x-axis describes and also the y-axis.

Eight microliters of DNase/RNase free water were added into each well of a sterile 96 well plate. The conditioned tips (tips with DNA harvested from *A. hydrophila* were used to respectively aspirate and dispense 8 μL of DNase/RNase free water in each well thrice. Sterile pipette tips (negative controls) were used to aspirate 3 μL from each well.

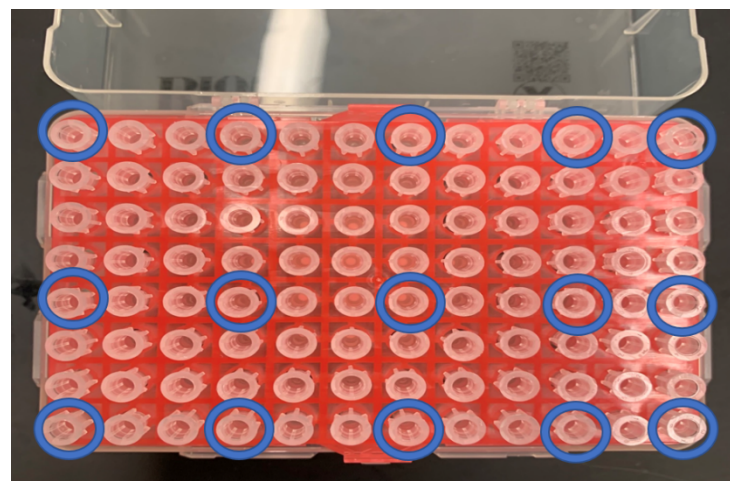


Fig 4. The diagram of pipette tip selection, samples circled in blue were selected for testing.

Laboratory detergent preparation

The detergent / bleach wash solution was prepared in two 6 L Erlenmeyer flasks filled with 2L of deionized water (DIH_2O), each. A magnetic stir rod was added to one of the two flasks along with 100g of Alconox® powder (Alconox, NY). This flask was placed on a Nuova Stir Plate (Thermo Fisher Scientific, MA) and mixed until fully dissolved. Both flasks were covered with aluminum foil, placed in an autoclave safe bin with one inch of water and autoclaved at 121 °C, 15 psi for one hour (Modular Component Systems LLC, MD). Following this step, autoclavable tubs was cleaned using Alconox® and DIH_2O and autoclaved on a gravity setting at 121 °C, 15 psi for 45 minutes. The contents of both flasks were added to sterilized/autoclaved tubs and mixed gently. Lastly, 800 mL of 5 % bleach solution was added to the solution. The final concentration of the wash solution was 2.5 % Alconox® and 1 % bleach.

Alconox/Bleach Wash Solution

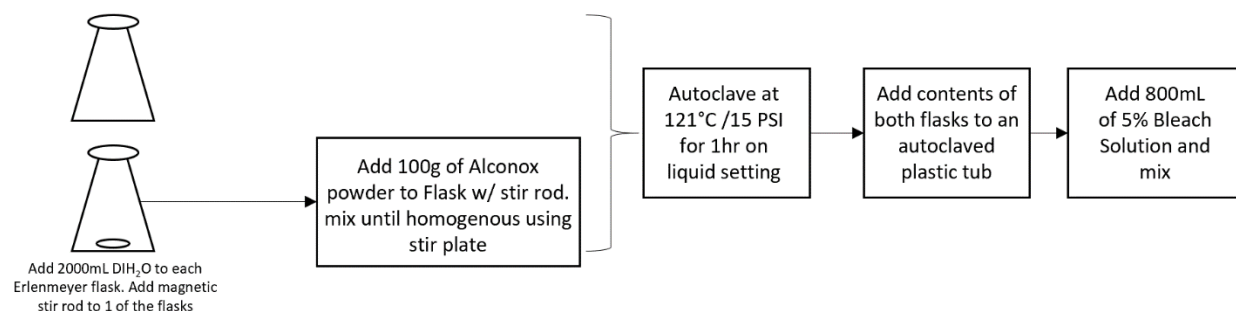
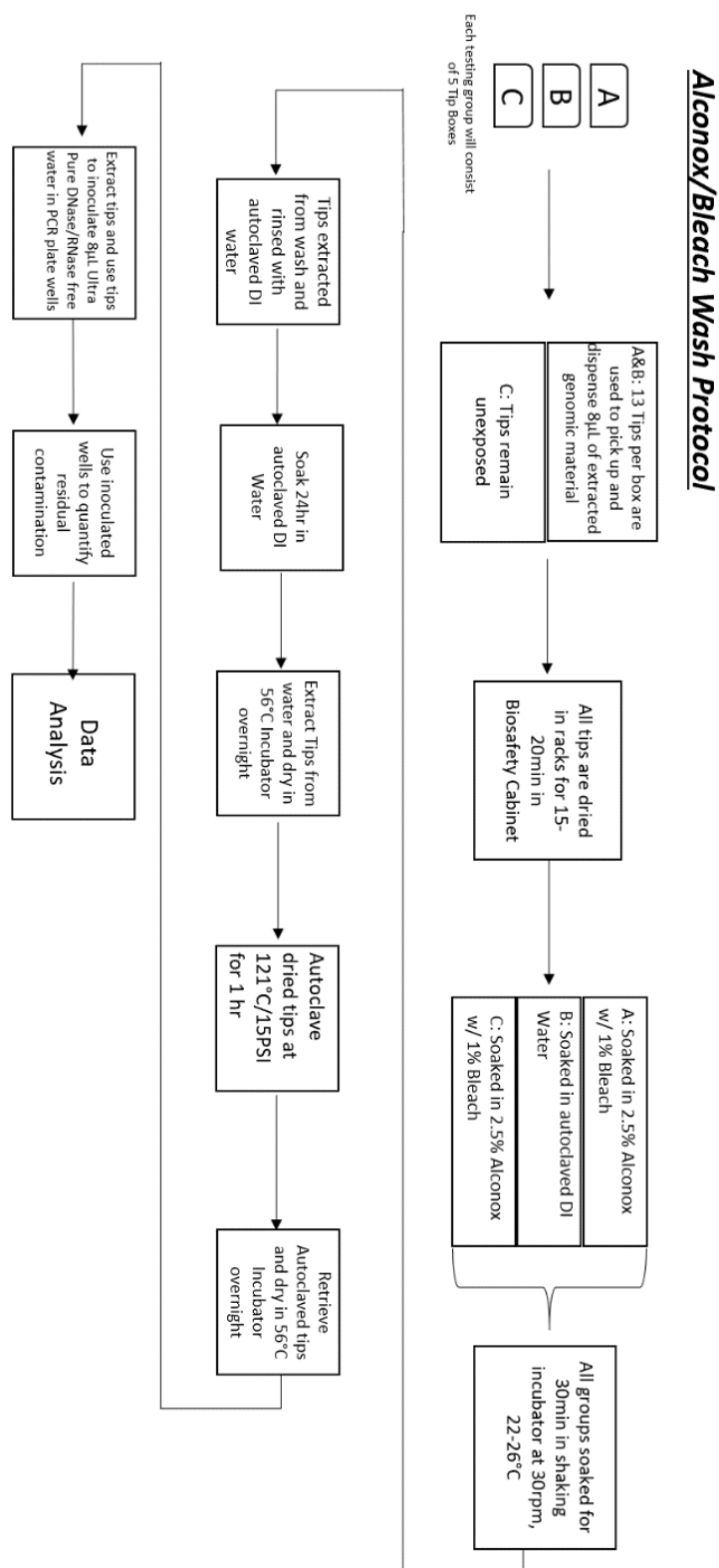


Fig 5. Overview of detergent based wash solution.

Wash protocol

The workflow using the detergent /bleach wash solution is indicated in Fig 3. Five boxes of sterile tips were allocated for each respective testing group. Groups A and B were exposed to the DNA extracts, while Group C remained sterile/unexposed to genetic material and was placed into the corresponding bath. Packaged sterile pipette tip boxes were cleaned with 70% ethanol and placed in a BLS-2 biosafety cabinet. Post-inoculation, tips, tip racks, and their boxes were separately placed into their corresponding wash solutions (A/B/C). The racks floated on top of the liquid with the exposed portion of the tips fully submerged. The wash solutions containing the tip racks were placed into a shaking incubator set at room temperature (25 °C) at 30 rpm and soaked for 30 minutes. The tip racks and boxes were removed from wash solution and rinsed with autoclaved DI H₂O. The pipette tip boxes were filled with 250 mL of autoclaved DIH₂O, and the tip racks were placed back in the box such that the tip-ends were fully submerged in the water for 24 hours. After the incubation, the boxes were dehydrated, and tip racks were re-racked in their respective boxes. These boxes were placed into a 56 °C incubator for 24 hours with the lid slightly ajar for ventilation. The pipette tip boxes were autoclaved for 1 hour at 121 °C, 15 PSI (5 minutes of dry time) on a gravity setting. Retrieved autoclaved samples were placed back in the 56 °C incubator for 24 hours to ensure dehydration. Finally, the harvested medium from tips were evaluated with qRT - PCR.



221

222 **Fig 6.** The workflow of the tip wash protocol.

Ozone vapor

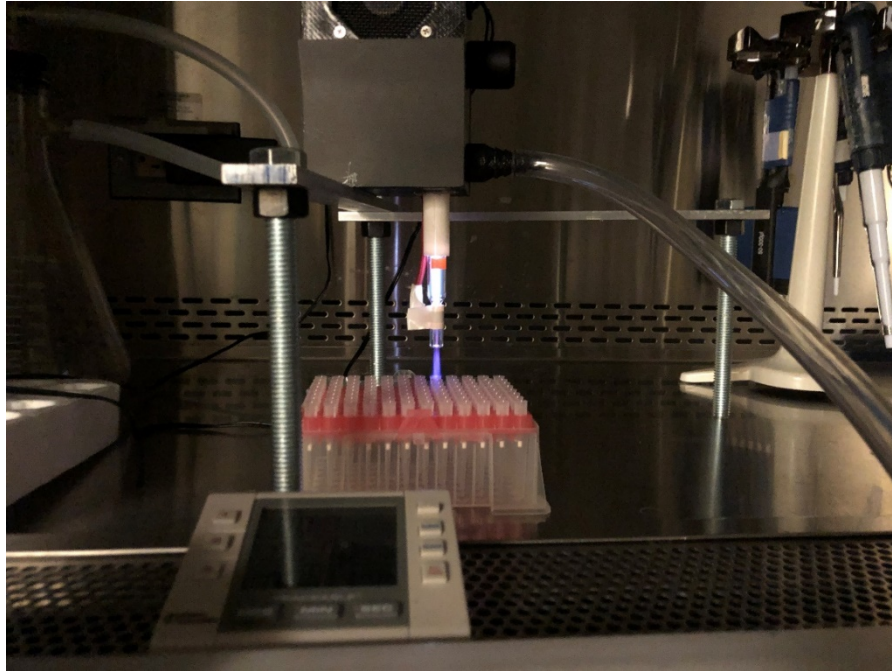
For ozone decontamination conditions, at least 250 PPM (parts per million) * minute was set for low exposure and at least 14400 PPM * minute, for high [14] exposure. An ozone decontamination complex (ODC) was streamlined with an Airthereal B50 Mini ozone generator (Sain Store, NV), a portable small cool mist humidifier (Geniani), and a pump (Mambate USA, NY) with connecting tubing packed with Carulite 200 (Oxygen Technologies, Canada) in an enclosed, plastic chamber. The ODC was kept under a fume hood to mitigate any potential leakage. Respective pipettes were inoculated, cleaned, and processed accordingly; a humidifier maintained 80% humidity. Samples were placed in the ODC chamber and sealed. Exposure treatments were 30 minutes or 24 hours 10 PPM of ozone vapor. After exposure, the ozone generator was turned off and the pump along with tubing filled with the neutralizing catalyst were turned on. When the ozone level reached 10 PPM for 5 minutes, the experimental samples were extracted from the chamber and incubated at 56°C overnight to ensure dehydration. Post-ozone exposure, samples were tested by qPCR for residual genetic material.



Fig 7. A) Top view of the ODC from left are Carulite 200 packed tubing using glass wool, ozone generator, pump with tubing, and humidifier. B) Side view of the ODC. C) Side view of the ODC during exposure, ozone sensor: 14.2 PPM (parts per million) D) Side view of the ODC post neutralization, ozone sensor: 0.0 PPM.

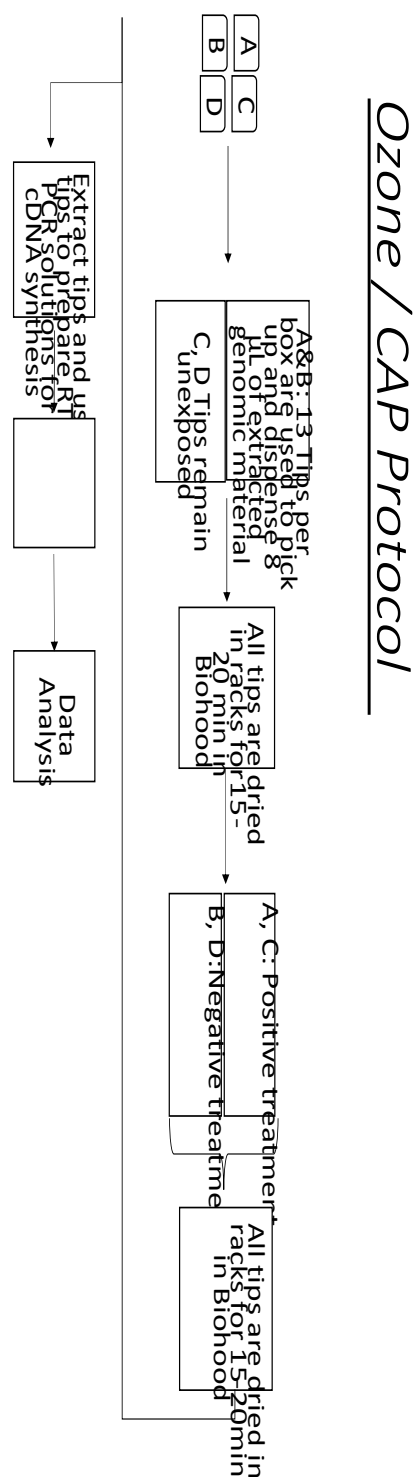
Cold atmospheric plasma exposure

The operating parameters of CAP instrumentation was set as follows: input voltage of 25 V, regulated voltage of 12 V, discharge voltage of 6.5 kV, frequency of 12.5 kHz, and helium gas flowrate range of 5 LPM (liters per minute). Under a stabilized plasma jet stream, the pipette box with conditioned pipette tips were placed 2 to 5 cm under the plasma jet. Parameters tested were 1 minute upright exposure and 1 minute inverted exposure. The treated tips were incubated at 56 °C overnight to ensure dehydration. Similar to other decontamination methods described, following CAP treatment samples were harvested and tested by qRT - PCR.



250

251 **Fig 8.** Layout of pipette tips during CAP exposure. Plasma jet was 2 – 5 cm from the upright position or
 252 tips (as shown above) or inverted (tip side closest to the jet).



253

254 **Fig 9.** Workflow of ozone / CAP decontamination protocol.

Primer design and validation

The initial primer design for qRT – PCR were based [18] on the literature. The housekeeping gene, 16S rRNA, was selected for *A. hydrophila*, for primer stability [16] and long half-life. Primers were validated using NCBI’s Primer BLAST and the Integrated DNA Technologies (IDT) Oligoanalyzer tools. Criteria for primer selection included the following: specificity to documented target sequences, amplicon size for qPCR analysis, juxtaposing annealing temperature, and acceptable ΔG values.

Table 2. Primer Validation for *A. hydrophila*

Target Gene	FP/RP	Primer Sequence (5'-3')	Primer BLAST		IDT Oligoanalyzer			Source
			Tm (°C)	GC%	Hairpin ΔG (kCal/mol)	Self-Dimer ΔG (kCal/mol)	Hetero-Dimer ΔG (kCal/mol)	
16s	FP	GCGGCGGACGGGTGAGTA	64.44	72.22	-1.58	-3.61~-0.96	-11.09~-1.6	[18]
rRNA	RP	CCCACTGCTGCCTCCCGT	64.41	72.22				

Primer Validation: this table was organized left to right with the following categories: Target Gene, Forward Primer (FP)/Reverse Primer (RP), Primer Sequence (from 5' to 3'), Melting Temperature (Tm), G/C content %, Amplicon Size, Hairpin Value, Self-Dimer Value, Hetero-Dimer Value, and Literature Review Citation.

qRT - PCR data processing validation

Based on “CDC 2019 Novel Coronavirus (nCoV) Real-Time RT-PCR Diagnostic Panel - Instructions for Use”, the limit of detection for samples with 2019-nCoV_N1 initial RNA concentration of $10^{0.5}$ RNA copies / μL (~ 3162 copies / mL) was reported, and a mean threshold cycle value of 32 with 100% positive detection test results (20 / 20; Positive / Total). Samples with 2019-nCoV_N1 initial RNA concentration of 10^0 RNA copies / μL (~ 1000 copies / mL)

reported the mean threshold cycle value of 32.8 with 100% positive detection test [19] results (20 / 20; Positive / Total). Based on these values, the threshold number of DNA copies / mL present in a detectable sample was calculated with the following equation (1): (assuming 100% efficiency for PCR reactions)

$$DetectCT = I \times 2^{C_t} \quad (1)$$

DetectCT = The threshold number of DNA copies / mL present in a detectable sample

I = Initial amount of DNA copies / mL

C_t = Mean threshold cycle

Therefore, the threshold number of DNA copies / mL present in a detectable sample was 1.358 X 10¹³ RNA copies / mL. (~7.478 X 10¹² DNA copies / mL based on the second set of data.)

The expected mean threshold cycle for a positive sample with known initial amount of RNA is calculated with the following equation (2):

$$C_t = \log_2\left(\frac{DetectCT}{I}\right) \quad (2)$$

C_t = Expected mean threshold cycle

Detect CT = The threshold number of DNA copies / mL present in a detectable sample

I = Initial amount of DNA copies / mL

Exposed and sterilized pipette tips that show threshold cycle value smaller than the expected mean threshold cycle will be considered positive test results.

Example Calculation 1

292 Initial number of copies: 3.544×10^{11} DNA copies / mL

293 Threshold number of DNA copies / mL present in a detectable sample: 1.358×10^{13} RNA copies

294 / mL

295 Expected mean threshold cycle of a detectable sample: 5.26 cycles

296 These experimental conditions resulted in threshold cycle that were too low.

297 Example Calculation 2 (1:1000000 dilution of DNA sample)

298 Initial number of copies: 3.544×10^5 DNA copies / mL

299 Threshold number of DNA copies / mL present in a detectable sample: 1.358×10^{13} RNA copies

300 / mL

301 Expected mean threshold cycle of a detectable sample: 25.19 cycles

302 The expected threshold cycle was between 25 to 35 and therefore representative of optimal

303 assays conditions.

304 The limit of detection was updated to the experimental mean threshold cycle value of negative

305 controls (uninoculated and untreated).

306 **qRT - PCR procedures**

307 qRT – PCR was used to quantify genetic material. Methods for qRT-PCR were according to

308 manufacturer instructions: 5.0 μ L of SYBR green master mix and 1.0 μ L of primer-pairs specific

309 to housekeeping genes, which is normalized to ~500 nM for both forward and reverse sets.

310 Assay conditions on a BioRad CFX 96 Real-Time Thermocycler (Biorad; CA) were: heat-

311 activation 50°C for 10 minutes, 5 minutes at 95 °C, 50 cycles of denaturation at 95 °C for 5

seconds and annealing/extension at 53°C for 30 seconds. This protocol was repeated at three different annealing temperatures to identify optimal conditions, using BioRad CFX96. Reaction efficiencies were determined by comparing the slope of the calibration curve. The non-template control (NTC) threshold cycles for both reverse and forward primers were compared to determine the annealing temperature and primer pairs that optimize reaction efficiency as well as the quantification limit, or lower limit of quantification (LLOQ) for the assay. A C_t value that was above the NTC C_t was considered indeterminate.

Turnover ratio

To compare different decontamination effects, turnover ratio was defined and compared as follows (3):

$$TO = \frac{N_{Rep}}{N_{Tot}} \quad (3)$$

TO = Turnover ratio

N_{Rep} = Number of samples considered as decontaminated

N_{Tot} = Total sample number

For qRT - PCR results, decontaminated results accounted for number of samples that have mean threshold cycle larger than the limit of detection.

Log reduction

To compare different decontamination effects, log reduction was defined as the following (4):

$$LR = \log_{10}(C_{Ino}) - \log_{10}(C_{Har}) \quad (4)$$

LR = Log reduction

C_{Ino} = Concentration of inoculated

C_{Har} = Concentration of harvested

The concentrations of genetic material were calculated from the qPCR mean threshold cycle values and the following equation (5):

$$C_{DNA} = \frac{DetectCT}{2^{C_t}}$$

C_{DNA} = DNA concentration

DetectCT = Threshold number of DNA copies / mL in a detectable sample

C_t = Mean threshold cycles

Statistical analysis

The log reduction for each experimental condition were analyzed using one-way ANOVA at a p-value of 0.05, followed by a Tukey's post hoc test to compare the means of all experimental conditions to the mean of each experimental condition. GraphPad Prism (version 9.0.0) and R (version 4.2.1) were used to generate graphs and perform statistical analyses.

Results

Bacterial growth calibration curve

The calibration curve displayed a normal bacterial growth pattern: lag phase proceeding inoculation (T0-T3), followed by a log phase of growth (T4-8), and finally a plateau (T9). The CFU/mL /OD₆₀₀ displayed a linear growth progression ($R^2= 0.923$) indicative of standard bacterial growth.

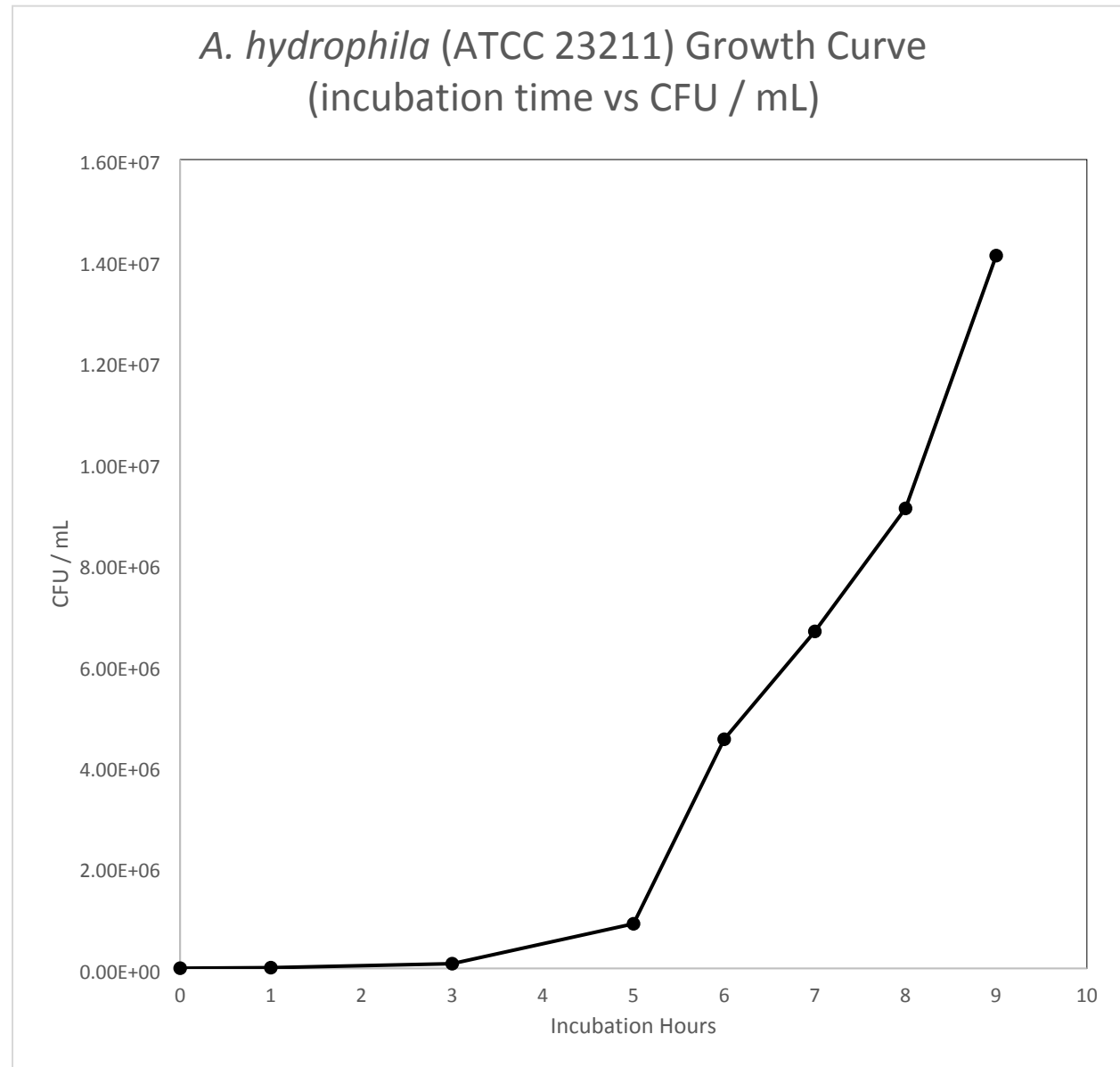


Fig 10. Calibration curve, graphed as a function of time over CFU/mL.

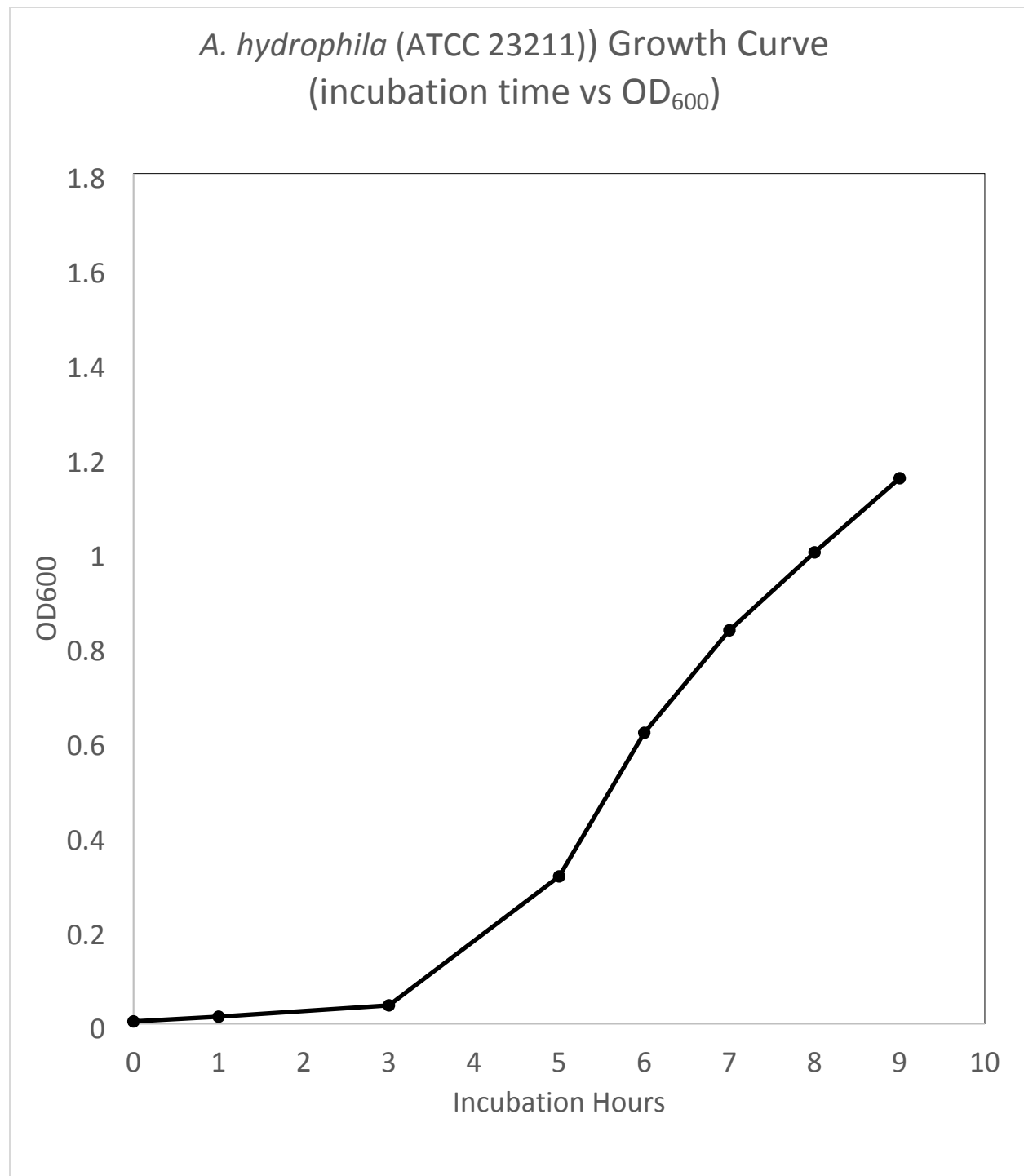


Fig 11. Calibration curve, graphed as a function of OD₆₀₀ over time.

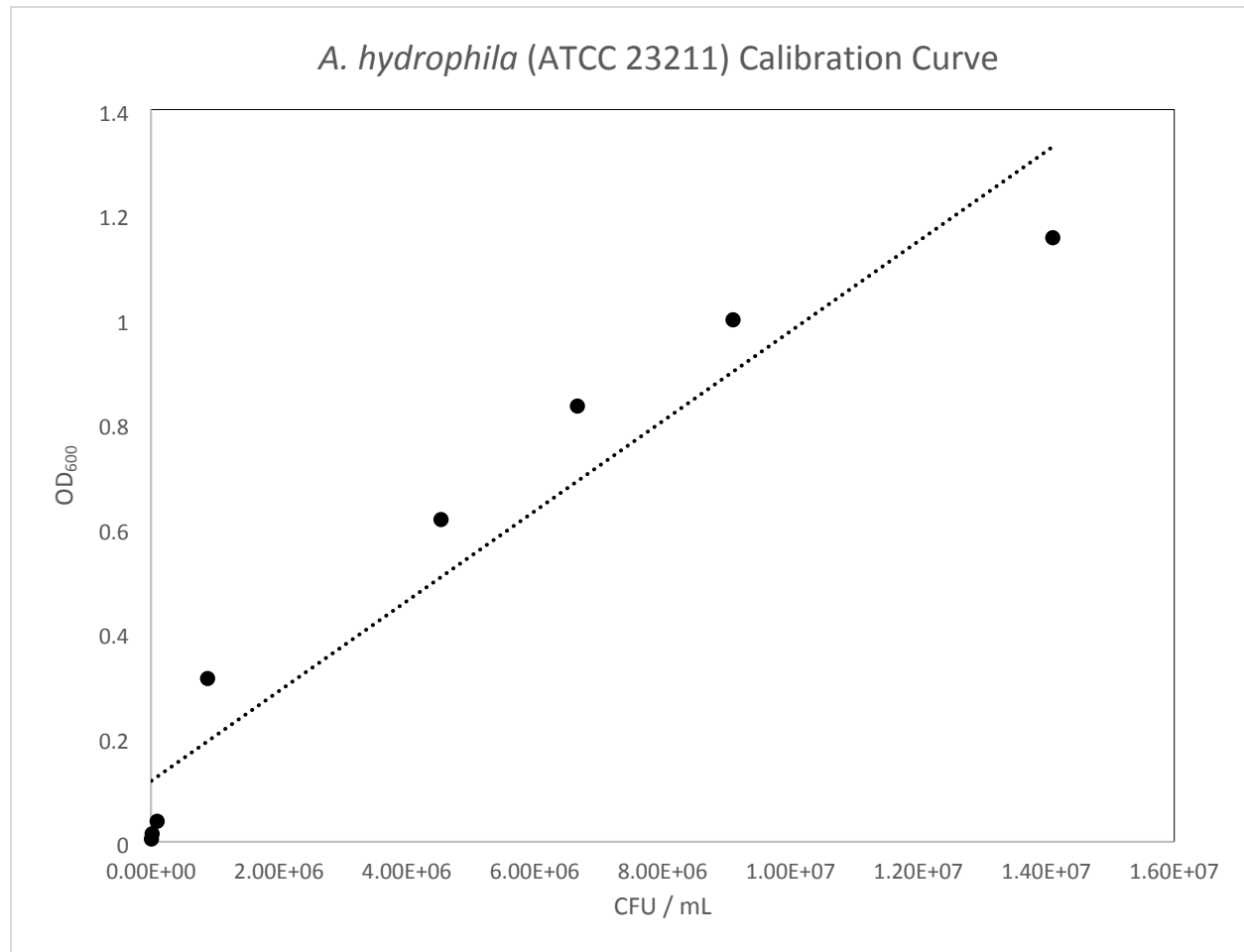


Fig 12. Calibration curve displaying a linear trend, plotted as a function of CFU / mL versus OD₆₀₀.

DNA extraction results

Seven aliquots of subculture were extracted at OD₆₀₀ of 0.823. These aliquots were processed as discussed previously and the concentration was determined spectrophotometrically, by Nanodrop (Thermo-Fisher Scientific, MA).

Table 3. *A. hydrophila* DNA extraction results

Sample Name	Concentration (ng/μL)	Absorbance ratio 260/280	Absorbance ratio 260/230	Absorbance 260 (nm)	Absorbance 280 (nm)

Sample 1	109.5	2.12	1.80	2.19	1.03
Sample 2	110.3	2.14	1.68	2.21	1.03
Sample 3	121.1	2.14	1.75	2.42	1.13
Sample 4	125.9	2.14	1.86	2.52	1.18
Sample 5	145.9	2.13	2.04	2.92	1.37
Sample 6	136.6	2.13	1.97	2.73	1.28

DNA concentrations (ng/μL) and absorbance values (nm) for extracted *A. hydrophila* aliquots.

Processed qRT - PCR data

Turnover ratio and log reduction were used to compare the efficacy of laboratory detergent, ozone vapor, and CAP. Detergent showed the highest turnover ratio and log reduction, followed by ozone vapor and CAP.

Table 4. Results of qRT-PCR analysis of decontaminated pipette tips

	Conditions									
	Positive	Negative	Detergent	Detergent	Ozone	Ozone 250	Ozone 14400	CAP	CAP	CAP
	Control	Control	Control	2.5 %	Control	PPM*min	PPM*min	Control	Upright	Inverted
Average Threshold Cycle	16.316	30.213	37.130	36.058	31.039	27.440	31.301	31.439	25.047	29.611
Cleaned Sample	0	36	71	70	58	13	62	59	9	43
Total Sample Number	63	63	73	73	63	63	63	63	63	63
Turnover Ratio	0.000	0.571	0.973	0.959	0.921	0.206	0.984	0.937	0.143	0.683
Log Reduction	-4.183	0.000	2.082	5.943	0.248	3.349	4.511	0.369	2.628	4.002

Threshold										
Cycle Standard										
Deviation	2.093	1.080	5.659	4.679	1.198	4.145	0.660	1.302	4.236	2.467
Percent Error	0.128	0.036	0.152	0.130	0.039	0.151	0.021	0.041	0.169	0.083
Error Bar (Log)	0.537	0.000	0.317	0.771	0.010	0.506	0.095	0.015	0.445	0.333
Processed Error										
Bar (Log)	0.537	0.009	0.317	1.308	0.010	1.042	0.632	0.015	0.981	0.870

Results of qRT-PCR Analysis Following Decontamination of Pipette Tips: this table was

organized left to right with the following experimental conditions: Positive Control (DNA exposure only), Negative Control (clean tip), Detergent Control (clean tip exposed to Detergent only), Detergent 2.5% (DNA exposed then Detergent treated), Ozone Control (clean tip exposed to Ozone only), Ozone 250 PPM*min and Ozone 14400 PPM*min (DNA exposed then Ozone treated accordingly), CAP Control (clean tip exposed to CAP only), CAP Upright and Inverted (DNA exposed then CAP treated accordingly). The rows referred to categories: average threshold cycle, cleaned sample number, total sample number, turnover ratio, log reduction, threshold cycle standard deviation, percent error, processed error bar (log reduction graph). * Additional samples were tested due to reaction condition variability.

Log reduction graph

This log reduction graph provided a visual representation of the log reduction values extrapolated from the qRT-PCR threshold cycle results. Negative log reduction on positive control signified presence of replicable genetic material when compared to negative control without any genetic material. For Detergent Control, Ozone Control, and CAP Control, the average concentration of negative control was the inoculated concentration. For experimental groups other than Detergent Control, Ozone Control, and CAP Control, the average concentration of positive control was the inoculated DNA concentration.

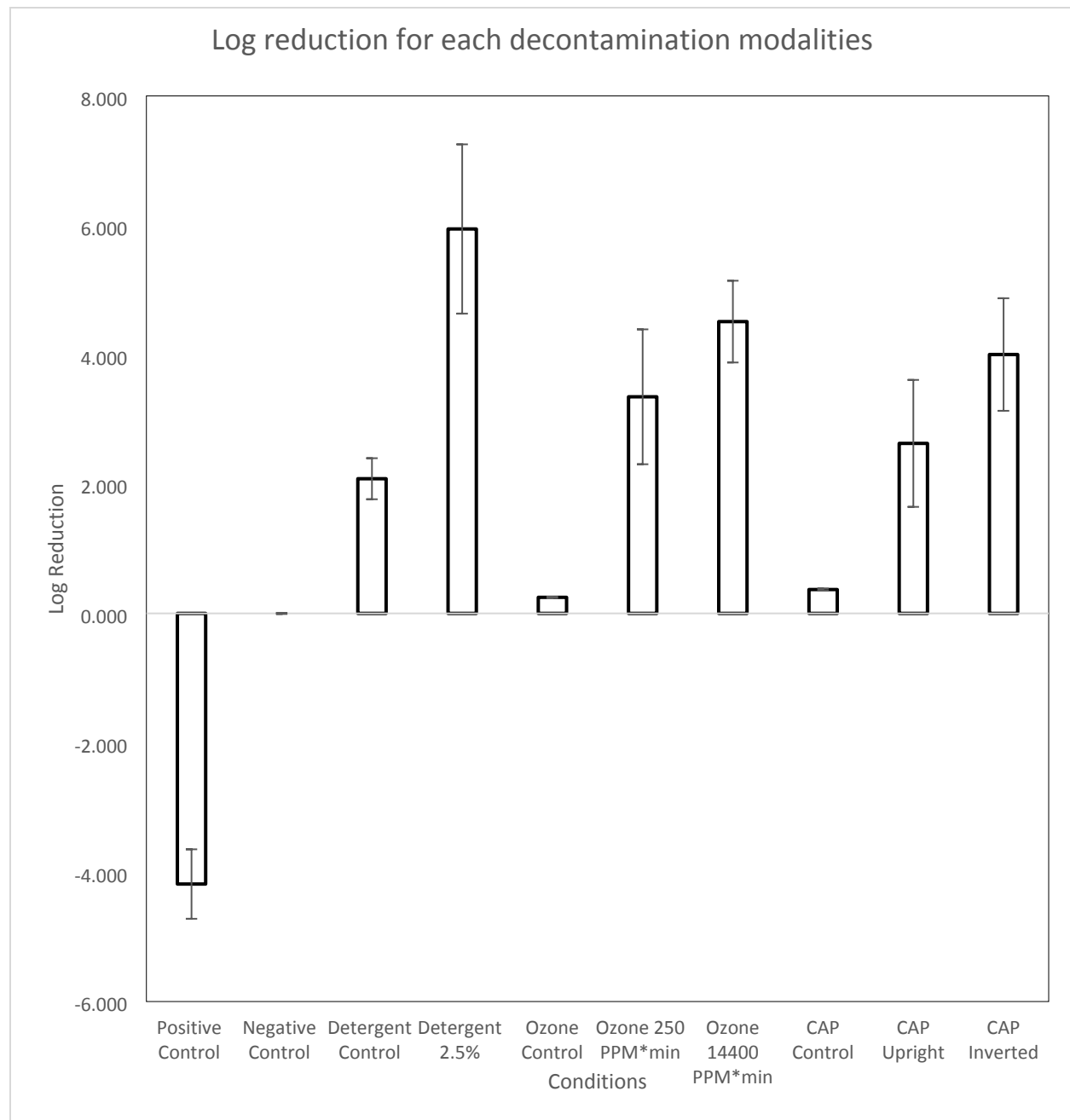


Fig 13. Log reduction (on y axis) of genomic material post decontamination compared with controls. The error bars calculated based on the standard deviation of experimental groups (on x axis).

Selected statistical results

One-way ANOVA test indicated there was a statistically significant difference (p-value < 0.001) among log reduction in Positive Control, Negative Control, Detergent 2.5 %, Detergent Control, Ozone 250 PPM*min, Ozone 14400 PPM*min, Ozone Control, CAP Upright, CAP Inverted, and CAP Control. Tukey's multiple comparisons of the log reduction difference between all experimental conditions to every other experimental condition were calculated (Table 5). Differences were considered statistically significant when p-value is <0.05 and the p-value was categorized as ** = $p < 0.01$, *** = $p < 0.001$, **** = $p < 0.0001$, and ns = nonsignificant based on level of significance. Non-select statistical results can be found in supplemental materials.

Table 5. Selected statistical results

Tukey's multiple comparisons test	Mean Diff.	95.00% CI of diff.	Summary	Adjusted P Value
Negative Control vs. Detergent Control	-2.082	-2.484 to -1.680	****	<0.0001
Negative Control vs. Ozone Control	-0.248	-0.6645 to 0.1685	ns	0.6757
Negative Control vs. CAP Control	-0.369	-0.7855 to 0.04754	ns	0.1343
Detergent 2.5 % vs. Ozone 250 PPM*min	2.594	2.192 to 2.996	****	<0.0001
Detergent 2.5 % vs. Ozone 14400 PPM*min	1.432	1.030 to 1.834	****	<0.0001
Detergent 2.5 % vs. CAP Upright	3.315	2.913 to 3.717	****	<0.0001
Detergent 2.5 % vs. CAP Inverted	1.941	1.539 to 2.343	****	<0.0001
Detergent Control vs. Ozone Control	1.834	1.432 to 2.236	****	<0.0001
Detergent Control vs. CAP Control	1.713	1.311 to 2.115	****	<0.0001

Ozone 250 PPM*min vs. Ozone 14400 PPM*min	-1.162	-1.579 to -0.7455	****	<0.0001
Ozone 250 PPM*min vs. CAP Upright	0.721	0.3045 to 1.138	****	<0.0001
Ozone 250 PPM*min vs. CAP Inverted	-0.653	-1.070 to -0.2365	****	<0.0001
Ozone 14400 PPM*min vs. CAP Upright	1.883	1.466 to 2.300	****	<0.0001
Ozone 14400 PPM*min vs. CAP Inverted	0.509	0.09246 to 0.9255	**	0.0045
Ozone Control vs. CAP Control	-0.121	-0.5375 to 0.2955	ns	0.9957
CAP Upright vs. CAP Inverted	-1.374	-1.791 to -0.9575	****	<0.0001

Tukey's multiple comparisons of the Log Reduction difference between all experimental and control conditions.

Table 6. Non-select statistical results

Tukey's multiple comparisons test	Mean Diff.	95.00% CI of diff.	Summary	Adjusted P Value
Positive Control vs. Negative Control	-4.183	-4.600 to -3.766	****	<0.0001
Positive Control vs. Detergent 2.5 %	-10.13	-10.53 to -9.724	****	<0.0001
Positive Control vs. Detergent Control	-6.265	-6.667 to -5.863	****	<0.0001
Positive Control vs. Ozone 250 PPM*min	-7.532	-7.949 to -7.115	****	<0.0001
Positive Control vs. Ozone 14400 PPM*min	-8.694	-9.111 to -8.277	****	<0.0001
Positive Control vs. Ozone Control	-4.431	-4.848 to -4.014	****	<0.0001
Positive Control vs. CAP Upright	-6.811	-7.228 to -6.394	****	<0.0001
Positive Control vs. CAP Inverted	-8.185	-8.602 to -7.768	****	<0.0001
Positive Control vs. CAP Control	-4.552	-4.969 to -4.135	****	<0.0001
Negative Control vs. Detergent 2.5 %	-5.943	-6.345 to -5.541	****	<0.0001

Negative Control vs. Detergent Control	-2.082	-2.484 to -1.680	****	<0.0001
Negative Control vs. Ozone 250 PPM*min	-3.349	-3.766 to -2.932	****	<0.0001
Negative Control vs. Ozone 14400 PPM*min	-4.511	-4.928 to -4.094	****	<0.0001
Negative Control vs. Ozone Control	-0.248	-0.6645 to 0.1685	ns	0.6757
Negative Control vs. CAP Upright	-2.628	-3.045 to -2.211	****	<0.0001
Negative Control vs. CAP Inverted	-4.002	-4.419 to -3.585	****	<0.0001
Negative Control vs. CAP Control	-0.369	-0.7855 to 0.04754	ns	0.1343
Detergent 2.5 % vs. Detergent Control	3.861	3.474 to 4.248	****	<0.0001
Detergent 2.5 % vs. Ozone 250 PPM*min	2.594	2.192 to 2.996	****	<0.0001
Detergent 2.5 % vs. Ozone 14400 PPM*min	1.432	1.030 to 1.834	****	<0.0001
Detergent 2.5 % vs. Ozone Control	5.695	5.293 to 6.097	****	<0.0001
Detergent 2.5 % vs. CAP Upright	3.315	2.913 to 3.717	****	<0.0001
Detergent 2.5 % vs. CAP Inverted	1.941	1.539 to 2.343	****	<0.0001
Detergent 2.5 % vs. CAP Control	5.574	5.172 to 5.976	****	<0.0001
Detergent Control vs. Ozone 250 PPM*min	-1.267	-1.669 to -0.8650	****	<0.0001
Detergent Control vs. Ozone 14400 PPM*min	-2.429	-2.831 to -2.027	****	<0.0001
Detergent Control vs. Ozone Control	1.834	1.432 to 2.236	****	<0.0001
Detergent Control vs. CAP Upright	-0.546	-0.9480 to -0.1440	***	0.0008
Detergent Control vs. CAP Inverted	-1.92	-2.322 to -1.518	****	<0.0001
Detergent Control vs. CAP Control	1.713	1.311 to 2.115	****	<0.0001

Ozone 250 PPM*min vs. Ozone 14400 PPM*min	-1.162	-1.579 to -0.7455	****	<0.0001
Ozone 250 PPM*min vs. Ozone Control	3.101	2.684 to 3.518	****	<0.0001
Ozone 250 PPM*min vs. CAP Upright	0.721	0.3045 to 1.138	****	<0.0001
Ozone 250 PPM*min vs. CAP Inverted	-0.653	-1.070 to -0.2365	****	<0.0001
Ozone 250 PPM*min vs. CAP Control	2.98	2.563 to 3.397	****	<0.0001
Ozone 14400 PPM*min vs. Ozone Control	4.263	3.846 to 4.680	****	<0.0001
Ozone 14400 PPM*min vs. CAP Upright	1.883	1.466 to 2.300	****	<0.0001
Ozone 14400 PPM*min vs. CAP Inverted	0.509	0.09246 to 0.9255	**	0.0045
Ozone 14400 PPM*min vs. CAP Control	4.142	3.725 to 4.559	****	<0.0001
Ozone Control vs. CAP Upright	-2.38	-2.797 to -1.963	****	<0.0001
Ozone Control vs. CAP Inverted	-3.754	-4.171 to -3.337	****	<0.0001
Ozone Control vs. CAP Control	-0.121	-0.5375 to 0.2955	ns	0.9957
CAP Upright vs. CAP Inverted	-1.374	-1.791 to -0.9575	****	<0.0001
CAP Upright vs. CAP Control	2.259	1.842 to 2.676	****	<0.0001
CAP Inverted vs. CAP Control	3.633	3.216 to 4.050	****	<0.0001

Tukey's multiple comparisons of the Log Reduction difference between all experimental conditions to every other experimental conditions

Discussion

The objective of this study was to identify decontamination methods for plasticware (pipette tips) that would permit re-use, and specifically testing that may require handling genetic materials. The goal was to measure residual genetic materials following decontamination and provide insight into methods that may prove resourceful during emergencies (i.e., pandemic/endemic scenarios with scarcity of supplies). Compared with positive and negative

controls, the results demonstrated that DNA residue, following decontamination, can interfere with qRT - PCR results.

All methods were shown to have decontamination efficacies. Lab detergent produced the highest log reduction (5.943) in residual genetic material, however the excessive residue from the detergent in pipette tips and inner filters could affect downstream assays. The statistically significant difference in detergent controls to negative controls bolstered excessive residue on qRT – PCR results. Based on these results, treatment with lab detergent was not a favorable decontamination method.

The experimental group exposed to ozone vapor at 14400 PPM * minutes showed the second highest turnover ratio (98.4 %) and log reduction (4.511). Additionally, tips exposed to CAP inverted 1 minute showed the turnover ratio (68.3 %) and log reduction (4.002). Ozone vapor and CAP resulted in nondestructive traits for clean pipette tips. The relatively lower turnover ratio and log reduction of CAP could be attributed to the absence of streamlined exposure—the availability of a gantry or similar system could optimize exposure and decontamination. Therefore, CAP exposure could be optimized to develop an efficient method, as the period of exposure and impact to plasticware appear are minimal compared with other decontaminations methods we tested.

Conclusion

The study concluded that detergent, ozone vapor, and CAP showed different efficacies for genetic material clearance on used pipette tips. Ozone vapor demonstrated the best clearance of genetic material with minimal changes to tip integrity. The level of ozone exposure and humidity

should be adjusted according to its application. Optimization of CAP could provide an efficient alternative given the minimal exposure time and preservation of tip integrity.

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Data availability

The authors confirm that the data supporting the findings of this study are available within the article and its supplementary materials.

Disclaimer

The findings and conclusions in this paper have not been formally disseminated by the Food and Drug Administration and should not be construed to represent any agency determination or policy. The mention of commercial products, their sources, or their use in connection with material reported herein is not to be construed as either an actual or implied endorsement of such products by Department of Health and Human Services.

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Supporting Information

S1 File. Minimal Data Set for Pipette Decontamination.